Phone: (320) 864-5571





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Invoice To Account No: 100541 STUEDEMANN BROS

Deliver To:

SERVICE INVOICE

13859 COUNTY RD 9 **PLATO MN 55370**

Invoice Number: Invoice Date Location:

1527750 08/28/2017

Work Order Number: Payment Type: 256447

Account

Bus Phone: 320-238-2471

Prv Phone: 952-200-8796

Page:

1 of 2

Make/Model:

Meter 10219 Serial Number:

EQ Id:

Fleet No:

JOHN DEERE 4630

RW

31101

995W

Service Reminders:

Gen- Retail

COMPLAINT:

overheating - thermostat?

CORRECTION:

Ran tractor on dyno while checking temperatures at different places in the cooling system. Seemed like radiator was not cooling correctly. Radiator did not look plugged from the outside. Sprayed water through radiator. Coolant looked bad. Replaced coolant. Put on dyno again. Tractor overheated again. The heater worked right away which made me think water pump was working. Removed radiator cap and ran tractor to see if bubbles would appear, which would be a blown head gasket. No bubbles appeared. Figured radiator must be plugged in places that I can't get to with it in the tractor. Removed hood. Drained coolant into clean pales. Loosened condenser from radiator. Loosened radiator shroud. Removed hoses and lifted out radiator. With it out I could see that the radiator was almost completely plugged. Used water and air to blow back and forth until everything was out. This took awhile since it was plugged so badly. Installed radiator and other parts that were removed earlier. Since coolant was out, quickly installed new thermostats. Filled cooling system. Added engine oil to get to correct level before hooking to the dyno. Ran on dyno for awhile and temperature stayed right where it should be the entire time. Noticed radiator was now leaking. Drained coolant and removed radiator again. Sent radiator away to get fixed. Once radiator was back, put the radiator back in. Glued foam strips to the side of the radiator to keep material from getting where it shouldn't be and plugging the radiator. Filled cooling system with new pre-diluted coolant. Ran tractor outside to get it warm, checked for leaks. No leaks found, installed hood and side panels. Rinsed off tractor. T151

<u>PartNumber</u>	Description	Quantity	Net Price	Extended Price	Taxed ind
AR48675	THERMOSTAT	2.00	10.40	\$20.80	N
R124607	GASKET	1.00	7.48	\$7.48	N
R30936	ISOLATOR	53.00	0.34	\$18.02	N
TY26577	PREMIX ANTIFREEZE	42.00	3.48	\$146.16	N
TY26678	15W40+50 II	4.00	4.06	\$16.24	N
Miscellaneous	Description	Quantity	Net Price	Extended Price	Taxed Ind
S3790	PARTS DISCOUNT	1.00	-14.60	-\$14.60	N
S3952	DYNO CHARGE - 50.00	1.00	50.00	\$50.00	N
S3970	LABOR DISCOUNT	1.00	-97.02	-\$97.02	N
OL&M Charges:					Value

Description

repair radiator / clean and assemble

\$785.40

Miscellaneous Charges:

Shop Supplies

\$20.79 \$1.47

Environmental Fee

Labor: \$1,386.00

Parts: \$208.70

OL&M: \$785.40

Misc:

-\$39,36

Sub-Total:

\$2,340.74





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Invoice To Account No: 100541 STUEDEMANN BROS 13859 COUNTY RD 9 **PLATO MN 55370**

Bus Phone: 320-238-2471

Deliver To:

SERVICE INVOICE

Invoice Number: Invoice Date Location:

08/28/2017

Work Order Number: Payment Type:

256447 Account

1527750

2 of 2

Make/Model:

Prv Phone: 952-200-8796

Fleet No:

Page:

JOHN DEERE 4630

Meter 10219

Serial Number: RW 31101

EQ Id: 995W

Service Reminders:

Customer PO No: Tax Exempt No:

13ST3-LOCM

Advisor:

ALYSON NEMEC

Labor: \$1,386.00 Parts: \$208.70 OL&M: \$785.40 Misc: -\$39.36 Sales Tax: \$0.00

> Total: \$2,340.74

TERMS AND CONDITIONS

Danahara kan	Date:
Received by:	

4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571

(800) 558-3759





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Invoice To Account No: 100541

Deliver To:

SERVICE INVOICE

STUEDEMANN BROS 13859 CO RD 9 **PLATO MN 55370**

Invoice Number: Invoice Date Location: Work Order Number:

Payment Type:

04/14/2017 242117

1437338

Bus Phone: 320-238-2471

Prv Phone: 952-200-8796

Page:

1 of 2

Finance

Make/Model:

Meter

Serial Number:

EQ Id: Fleet No:

JOHN DEERE 4630

995W RW 10182 31101

Service Reminders:

Gen- Retail

COMPLAINT:

lost hydraulics / trans filter is new / oil is milky and full of bubbles

REPAIR CAB DOOR HINGE ASSEMBLY AS NEEDED

CORRECTION:

Run unit, the steering works good. Was going to circulate the oil, but the remotes did not work. Hook up the hyd flow tester to see if any oil is flowing, no oil flows from the remotes. Find DR's to install in line to check the lube pressure, and high pressure from the hyd pump. Both lube and high pressure from the pump are good. Remove the steel line from the hydraulic pump to the rockshaft housing, then remove the fitting and sleeve's from inside rockshaft housing to check for stuck sleeve's. The sleeves came out easily and move easily in each other. Did not find any dirt or debris in there. Reassemble sleeve, fitting, and steel line. Start unit and check for flow from remotes. Now there is oil flowing nicely. There must have been some debris in there. The hydraulic oil is very milky, drain oil. Remove the sump screen from the transmission. It does not come out easily. Had to put hole in it to pull it out. The screen is completely filled with debris. Order new screen. Remove as much debris from bottom of transmission as could be reached from sump screen hole. Drain oil from front clutch housing, found some metal parts from that drain hole. Customer did say that the pto clutch was repaired several years ago. hopefully this is remnants of that repair. Install new sump screen in transmission and add new oil. Run unit with new oil and check operation of remotes, they work good. Called customer and told him about the transmission and hydraulics. He said that he will run it this way, will not split tractor to look for any problems in the transmission. Also asked about fixing the engine block heater that is leaking and the a/c compressor that is locked up. Customer said to fix the block heater but not the a/c compressor. Drain coolant and remove block heater. Clean up surface where the o-ring sits, and install new block heater. The coolant looked very dirty, dump in new coolant. Remove fittings from hyd system. Remove cab door, and remove the hinge assembly from the door. Take to press and press out the hinge pin, had to heat up the hinge to get the pin out. The pin only went part way and stopped moving. Grind off the head of the pin and press out the pin the other way. Grind off the weld spot on bottom of the hinge on the cab. Use air hammer to try to move the pin. It did move somewhat, had to pound back and forth several times to get the pin out. Clean out rust from inside of hinges so the new pin slides in freely. Reinstall door and install new pin on bottom hinge. Wash off spilled oil and coolant from tractor. Leave run for a while. All seams to be working good. T 127

<u>PartNumber</u>	Description	Quantity	Net Price	Extended Price	Taxed Ind
AR50411	WIRING LEA	1.00	19.87	\$19.87	N
AR69445	303 HYGARD	96.00	3.45	\$331.20	N
R135428	PIN *	1.00	7.02	\$7.02	N
r27166		1.00	1.54	\$1.54	N
r41057		1.00	1.81	\$1.81	N
R53169	SCREEN	1.00	23.36	\$23.36	N
re10712		1.00	58.00	\$58.00	N
RE29408	COOLANT HE	1.00	84.66	\$84.66	N
TY26577	PREMIX ANTIFREEZE	29.00	3.48	\$100.92	N
ZEP	ZEP BRAKE CLEANER	6.00	2.10	\$12.60	N
Miscellaneous	<u>Description</u>	Quantity	Net Price	Extended Price	Taxed Ind

4561 Hwy 212 Glencoe, MN 55336

Phone: (320) 864-5571

(800) 558-3759





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Invoice To Account I	No: 100541	Deliver To:				SERV	ICE INVO	ICE
STUEDEMANN 13859 CO RD 9 PLATO MN 553						e Date cation: umber:	1437 3 04/14/2 242 Fina	017 1 117
Bus Phone: 320	0-238-2471	Prv Phone: 952-2	.00-879	96		Page:	2	of 2
Make/Model:		Meter	Seri	ial Number:	EQ ld:	Fk	eet No:	
JOHN DEERE 4630)	10182	RW	31101	995W			
Service Reminders:								
P3750	FREIGHT				1.00	19.00	\$19.00	1
S3774	ANTI FREEZE DISPO)SAL			7.00	1.50	\$10.50	ļ
S3790	PARTS DISCOUNT				1.00	-32.04	-\$32.04	
S3970	LABOR DISCOUNT				1.00	-122.27	-\$122.27	i
Miscellaneous C	harges:							
Shop Supplies							;	\$36.3
Environmental F	ee							\$5.10
_abor: \$2,425.50	Parts: \$640.98	OL&M: \$0.00		Misc:	-\$83.27	Sub-Total:	\$2,983.21	
		Finance Information	1			Labor:	\$2,425.	.50
Customer PO No:		Type: Farm Plan		Auth	No: 28703	Parts:		
Tax Exempt No:	13ST3-LOCM	Merchant No: 4400	00228			OL&M:	\$0.	.00
Advisor:	ALYSON NEMEC	13	XXXXXXXX			Misc:	-\$83 <i>.</i>	27
		Bill Code: 704			R PARTS/SERVICE	Sales Tax:	\$0.	.00
		Gredit Plan: 1136		120 DAYS NO INTEREST	D PAYMENTS/NO	Total:	\$2,983.	.21

TERMS AND CONDITIONS

This purchase(s) is subject to the terms of the Multi-Use Account, a service of John Deere Financial, f.s.b. I grant the issuer a purchase money security interest, except as limited in that agreement, in the goods described.

4561 Hwy 212 Glencoe, MN 55336

Phone: (320) 864-5571

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Invoice To Account No: 100541

Deliver To:

SERVICE INVOICE

STUEDEMANN BROS 13859 CO RD 9 **PLATO MN 55370**

1401620 Invoice Number: Invoice Date 01/04/2017 Location: Work Order Number: 237076 Payment Type: Finance

Bus Phone: 320-238-2471

Page:

Make/Model:

Meter

Prv Phone: 952-200-8796

Serial Number:

EQ Id: Fleet No:

31101

JOHN DEERE 4630

10140

RW

995W

1 of 2

Service Reminders:

Gen- Retail

COMPLAINT:

oil leak on seat actuator above tranny

CORRECTION:

TECH 117

Washed off left side of transmission and under cab. Ran tractor to find oil leak. Oil is leaking from the oil cooler return line hose elbow under cab. Removed broken hose and installed a new elbow and used new hose clamps to hold hose to return line and nipple on top of transmission. Filled tractor with hydraulic oil and ran to check for other leaks. The leak is repaired and the transmission stayed dry.

<u>PartNumber</u>	<u>Description</u>	Quantity	Net Price	Extended Price	Taxed ind
AR69445	303 HYGARD	56.00	3.45	\$193.20	N
L35843	HOSE	1.00	14.25	\$14.25	N
TY22466	CLAMP	2.00	0.96	\$1.92	N
Miscellaneous	<u>Description</u>	Quantity	Net Price	Extended Price	Taxed Ind
S3759	ZEP BRAKE CLEANER PT	4.00	2.10	\$8.40	N
S3790	PARTS DISCOUNT	1.00	-10.88	-\$10.88	N
S3970	LABOR DISCOUNT	1.00	-13.38	-\$13.38	N
SEMI-STC	HAULING SEMI-STC	1.00	75.00	\$75.00	N

Miscellaneous Charges:

Shop Supplies

\$4.02 \$2.69

Environmental Fee

Labor: \$267.75	Parts: \$209.37	OL&M: \$0.00	0 Misc	\$65.85	Sub-Total: \$54	12.97
		Finance Informat	tion		_ Labor:	\$267.75
Customer PO No:		Type: Farm Pla	an Au	ıth No: 517740	Parts:	\$209.37
Tax Exempt No:	13ST3-LOCM	Merchant No: 4	4000228		OL&M:	\$0.00
Advisor:	ALYSON NEMEC	Card No: x	xxxxxxxxxxxx0961		Misc:	\$65.85
	7.ETOOTATIEMEO	一l		OR PARTS/SERVICE	Sales Tax:	\$0.00
		Credit Plan: 1	1367 - 120 DAYS INTEREST	NO PAYMENTS/NO	Total:	\$542.97

(800) 558-3759

4561 Hwy 212 Glencoe, MN 55336 Phone: (320) 864-5571





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Invoice To Account No: 100541

Deliver To:

SERVICE INVOICE

STUEDEMANN BROS 13859 CO RD 9 **PLATO MN 55370**

Invoice Number: Invoice Date

1401620 01/04/2017

Location: Work Order Number:

237076

Payment Type:

Finance

Bus Phone: 320-238-2471

Prv Phone: 952-200-8796

10140

Page:

2 of 2

Make/Model:

Meter

Serial Number: RW 31101

EQ Id: 995W

Fleet No:

JOHN DEERE 4630

Service Reminders:

TERMS	AND	CONDITIONS	

This purchase(s) is subject to the terms of the Multi-Use Account, a service of John Deere Financial, f.s.b. I grant the issuer a purchase money security interest, except as limited in that agreement, in the goods described.

Received by:	Date:
--------------	-------

4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571 (800) 558-3759





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Invoice To Account No: 100541 SERVICE INVOICE Deliver To: STUEDEMANN BROS 1382968 Invoice Number: 13859 CO RD 9 Invoice Date 11/18/2016 **PLATO MN 55370** Location: Work Order Number: 233395 Payment Type: Finance Bus Phone: 320-238-2471 Prv Phone: 952-200-8796 Page: 1 of 1 Make/Model: Meter Serial Number: EQ Id: Fleet No: JOHN DEERE 4630 10117 RW 31101 995W

Service Reminders:

Gen- Retail

COMPLAINT:

pickup / won't start

CORRECTION:

PartNumber

Friday, November 18, 2016 8:00 AM -

Description

Tested the starting system. Had power to the starter. The starter did not engage. The wire terminals are loose in the solenoid cover. The starter needs to be replaced. Looked up a new starter and had it picked. Cleaned off the are around the starter. Removed the wires and cable from the old starter. Removed and replaced the starter. Connected the wiring, installed the terminal guard. Checked the operation of the starter. All ok. Prepped the old starter for core credit. T115

		Finance In	formation			Labor	. 410	0.50
Labor: \$199.50	Parts: \$465.	.15 OL&M:	\$0.00	Misc:	\$7.64	Sub-Total:	\$672.29	
Environmental F	ee							\$4.65
Miscellaneous C Shop Supplies	narges:							\$2.99
Minnellaneaus C	hansa.							
SE501444-CR	CORE for:Star	ter Motor Reman			-1.00	75.00	-\$75.00	N
SE501444	STARTER MO	•			1.00	540.15	\$540.15	N

Quantity

Customer PO No:	
Tax Exempt No:	13ST3-LOCM
Advisor:	ALVSON NEMEC

Type: Farm Plan Auth No: 542576 Merchant No: 44000228 Card No: xxxxxxxxxxxxx0961 Bill Code: 704 - JD TRACTOR PARTS/SERVICE Credit Plan: 249 ⁻ PURCHASE

Labor: \$199.50 Parts: \$465.15 OL&M: \$0.00 Misc: \$7.64 Sales Tax: \$0.00 Total: \$672.29

Net Price Extended Price Taxed Ind

TERMS AND CONDITIONS

This purchase(s) is subject to the terms of the Multi-Use Account, a service of John Deere Financial, f.s.b. I grant the issuer a purchase money security interest, except as limited in that agreement, in the goods described.

Received by:	Date:

4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571

(800) 558-3759





995W

\$2,130.64

Invoice To: 100541

SERVICE INVOICE

Equipment Number:

STUEDEMANN BROS 13859 CO RD 9 PLATO MN 55370	Invoice Number: Invoice Date: Branch:	431726 8/16/2011 1
	Payment Type:	Account
Phone Number: 320-238-2471	Repair Order Number: Page:	67052 1 of 3
	Make/Model:	JOHN DEERE 4630
	Meter Reading: Serial Number:	9530 RW 31101

Gen- Retail

Removed hydraulic filter and found metal in the filter. Drained hydraulic oil and pieces of metal in front of transmission. Removed sump screen and found that clean. Removed hood, side panels, batteries and battery boxes. Disconnected all harnesses and hoses. Put splitting stand on and split tractor. Found that the PTO fingers were bad. Ordered parts as needed. Removed clutch valve to replace throw out bearings for PTO. Removed 2 speed housing. Replaced all bad pieces for bearings. Flush out inside case trying to remove as much iron as possible. Put back together. Remove the clutch valve, disassemble and inspect parts, install new gaskets and seals as needed. Disassembled clutch and everything looked okay. Replaced the bad fingers, put back together. Had to adjust clutch. Rolled tractor back together and found it didn't want to fall together, so fought to get it back together. Hook everything back up. Started tractor. PTO would not work, found that the PTO lever in cab had fell off. Removed cowling, put linkage back on with new snap ring. Put back together. Drove tractor around to make sure everything worked. All checked out okay. When putting tractor back together, found that the alternator reservoir wire was burnt off. So replaced that. Also the air filter cover and outer filter was off. So it dusted the inner filter. Replaced both filters. Put all new hydraulic oil in along with a new filter. Had to replace drain valve on block for coolant. Put new coolant, that was lose when draining it. Put hood and all shielding on. Recharged a/c system.

Environmental Fee					\$4.68
Shop Supplies					\$21.31
Part Number 07485	<u>Description</u> BROWN 3IN PREP DISC	Quantity 3.00	Unit Nett 2.99	<u>Value</u> \$8.97	Taxed Ind N
11 M 7021	COTTER PIN	3.00	0.27	\$0.81	N
24H1302	WASHER	1.00	0.19	\$0.19	N
A4847R	WASHER	1.00	1.20	\$1.20	N
AR62190	RETAINER	1.00	145.00	\$145.00	N
AR69445QT	HY-GARD 303	72.00	3.14	\$226.08	N
AR75603	FILTER ELE	1.00	6.75	\$6.75	N
AR81313	FILTER ELE	1.00	29.50	\$29.50	N
AR82915	FILTER ELE	1.00	50.00	\$50.00	N
AR90840	KIT	1.00	52.00	\$52.00	N
AT13740	DRAIN VALV	1.00	2.51	\$2.51	N
B2762R	O-RING	1.00	1.70	\$1.70	N
H77698	TIE BAND	5.00	0.28	\$1.40	N
JD9916	BEARING RA	1.00	10.25	\$10.25	N
JD9917	BEARING RA	1.00	14.99	\$14.99	N
JD9918	BEARING	1.00	17.99	\$17.99	N
JD9919	BEARING	1.00	27.25	\$27.25	N
P3750	FREIGHT	1.00	6.50	\$6.50	N
R26286	O-RING	10.00	1.10	\$11.00	N
R26919	WASHER	1.00	1.30	\$1.30	N
R34733	SEALING WA	1.00	1.85	\$1.85	N

4561 Hwy 212 Glencoe, MN 55336

Phone: (320) 864-5571

(800) 558-3759





Invoice To: 100541

SERVICE INVOICE

13859 CO RD 9 PLATO MN 55370	Payment	anch: Type:		16/2011 1 Account
PLATO MIN 55370	Payment	Type:		Account
	•	mber:		
	1			67052
Phone Number: 320-238-2471		Page:		2 of 3
	Make/N	Model:	JOHN DEE	RE 4630
	Meter Rea	-		9530
	Serial Nui Equipment Nui		RW	31101 995W
Gen- Retail				
R51340 BEARING RA	1.00	55.00	\$55.00	N
R51352 WASHER	1.00	10.25	\$10.25	N
R51365 RETAINER	1.00	5.25	\$5.25	N
R51988 SHAFT	1.00	135.00	\$135.00	N
R57031 LEVER	3.00	59.00	\$177.00	N
R60038 PACKING	1.00	1.55	\$1.55	N
R61386 BEARING RA	1.00	48.75	\$48.75	N
R65550 PACKING	1.00	3.60	\$3.60	N
R65551 PACKING	1.00	4.30	\$4.30	N
R67068 WASHER	1.00	3.25	\$3.25	N
R69501 CLAMP	1.00	9.25	\$9.25	N
R72655 SNAP RING	2.00	0.80	\$1.60	N
R94286 GASKET	2.00	6.25	\$12.50	N
R99288 GASKET	1.00	18.25	\$18.25	N
RE234306 DISK	0.00	0.00	\$0.00	N
S3759 ZEP BRAKE CLEANER PT	15.00	2.10	\$31.50	N
S3773 FILTER DISPOSAL - 2.50	3.00	2.50	\$7.50	N
S3774 ANTI FREEZE DISPOSAL	4.00	1.50	\$6.00	N
S3790 PARTS DISCOUNT	1.00	-119.26	(\$119.26)	N
S3953 FREON RECOVERY	1.00	25.00	\$25.00	N
S3970 LABOR DISCOUNT	1.00	-213.06	(\$213.06)	N
TY15951OZ R134a REFRG	16.00	1.25	\$20.00	N

4561 Hwy 212 Glencoe, MN 55336 Phone: (320) 864-5571 (800) 558-3759





Invoice To: 100541

SERVICE INVOICE

Invoice Da Brand Payment Typ Repair Order Numbe Pag Make/Mod	h: e: e:	8/16 Ac	1726 /2011 1 count 67052 3 of 3
Payment Typ Repair Order Numbo Pag Make/Mod	e: e: 	•	count 67052
Repair Order Number	er: e:	•	37052
Pag Make/Mod	e:		
Make/Mod			3 of 3
		IOHN DEERE	
Meter Readin			9530
			31101
Equipment Numb	er:		995W
18.00	4.24	\$76.32	N
	Labor:		
			60.00
			3.03)
	Total:		
_		Alisc: (\$229.83) Total: \$3,0 Labor: Parts: Sublet: Misc: Sales Tax:	Equipment Number:

4561 Hwy 212 Glencoe, MN 55336 Phone: (320) 864-5571 (800) 558-3759





Invoice To: 100541

SERVICE INVOICE

STUEDEMANN BROS	Invoice Number:	410554
13859 CO RD 9	Invoice Date:	6/28/201
PLATO MN 55370	Branch:	
	Payment Type:	Accoun
	Repair Order Number:	61930
Phone Number: 320-238-2471	Page:	1 of '
	Make/Model:	JOHN DEERE 4630
	Meter Reading:	9472
	Serial Number:	RW 3110
	Equipment Number:	995V
Gen- Retall		
repair oil leak from the front of tractor		\$401.8

\$401.80

Wash off front of tractor. Run unit. Found oil leaking from pressure line fitting. Remove line and elbow fitting. Replace o-ring. Reinstall fitting and line. Had to remove fuel line to get hydraulic fitting out. Fuel line was leaking. Install two new ferrules and nut for fuel line. Not leaking now. Run unit, no hydraulic leaks found. Wash off unit. Reinstall shields as needed. Add hydraulic oil to tractor. Nut and washer for rock box bolt was missing. Install new nut and washer.

Environmental Fee					\$1.00
Shop Supplies					\$4.02
Part Number	Description	Quantity	Unit Nett	<u>Value</u>	Taxed Ind
11033	FERRULE	2.00	0.95	\$1.90	N
11041	NUT	1.00	1.45	\$1.45	N
14H1039	NUT	1.00	1.25	\$1.25	N
24H1106	WASHER	1.00	1.30	\$1.30	N
AR69445QT	HY-GARD 303	23.00	3.14	\$72.22	N
R26906	O-RING	1.00	1.45	\$1.45	N
S3759	ZEP BRAKE CLEANER PT	4.00	2.10	\$8.40	N

Labor: \$401.80 Parts: \$79.57 Sublet: \$0.00 Misc: \$13.42 Total: \$494.79

Customer PO No.: Tax Exempt No.: 09ST3-LOCM Advisor: 120

\$79.57 Parts: \$0.00 Sublet: \$13.42 Misc: Sales Tax: \$0.00 \$494.79 Total:

Labor:

Midwest Machinery Co. 4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571





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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

Phone Number:

(320)238-2471

Invoice Number: 82679
Invoice Date: 2/11/2009
Location: 01
Work Order Number: 12747
Payment Type: Finance

Page: 1 of 4

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	9139	RW 31101	995W	

Gen- Retail

COMPLAINT:

the pto does not work

CORRECTION:

Tested pto pressure and found nothing wrong with the pressure. Split tractor and found the pto clutch disks were warped and blue. Checked the ground clutch and they were starting to slip. Replaced all the disks and backing plates in the pto and traction clutch. Installed new rear main oil seal. Took throw out bearing housing apart and put all new seals and bearings in. Replaced transmission oil filter and checked sump screen. Replaced pto drive shaft because the old shaft was bent. Installed new oil seal and bearing on pto shaft. While running the tractor on the dyno, the exhaust manifold gaskets blew out. Took the aftercooler off and exhaust manifold. Installed new bolts and gaskets in exhaust manifold. The after- cooler got new gaskets and o-rings on water pipes. 2 turbo bolts broke off. Drilled manifold out and tapped new threads in it. Ran tractor on dyno and washed up. The tractor had 166 hp @ rated pto rpm.

Environmental Fee Shop Supplies

Part Number 19H1765	Description CAP SCREW	Quantity 3.00	<u>List Price</u> 0.80	Extended Price \$2.40	<u>Taxed Ind</u> N
19H2128	CAP SCREW	3.00	1.40	\$4.20	N
19H2549	CAP SCREW	1.00	0.80	\$0.80	N
19H2639	CAP SCREW	1.00	1.55	\$1.55	N
24H1305	WASHER	2.00	0.30	\$0.60	N
24M7096	WASHER	8.00	0.25	\$2.00	N
34H313	SPRING PIN	1.00	0.44	\$0.44	N
A4827R	WASHER	1.00	1.45	\$1.45	N
AR48724	LIGHT SWIT	1.00	27.50	\$27.50	N
AR55216		1.00	16.50	\$16.50	N
AR75603	FILTER ELE	1.00	6.25	\$6.25	N
AR83425	RECEPTACLE	1.00	8.50	\$8.50	N
E55662	FLANGE NUT	4.00	0.50	\$2.00	N
JD7155		1.00	56.00	\$56.00	N
JD8735	Ball Bearing	1.00	73.00	\$73.00	N
JD9916	BEARING RA	1.00	9.75	\$9.75	N

Midwest Machinery Co. 4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571





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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

Phone Number:
 Invoice Number:
 82679

 Invoice Date:
 2/11/2009

 Location:
 01

 Work Order Number:
 12747

 Payment Type:
 Finance

Page:

2 of 4

(320)238-2471

Fleet No: Make/Model: Meter: Serial Number: Eq ID: **JOHN DEERE 4630** 995W 9139 RW 31101 Gen- Retail 1.00 JD9917 **BEARING RA** 14.25 \$14.25 Ν JD9918 **BEARING** 1.00 17.25 \$17.25 N 25.99 \$25.99 JD9919 **BEARING** 1.00 N HOSE 1.00 10.75 \$10.75 Ν L35843 \$3.25 1.00 3.25 Ν R105346 **GASKET** O-RING 12.00 0.85 \$10.20 Ν R26286 \$1.15 R26906 **O-RING** 1.00 1.15 Ν 1.00 1.75 \$1.75 Ν R34733 **SEALING WA** R41934 **DOWEL PIN** 1.00 4.80 \$4.80 Ν \$5.50 Ν R43751 **GASKET** 1.00 5.50 TIE BAND 6.00 0.09 \$0.54 Ν R44302 \$345.00 345.00 Ν 1.00 R50341 R50405 O-RING 2.00 3.55 \$7,10 Ν \$3.25 Ν 1.00 3.25 R50406 O-RING \$28.50 Ν 2.00 14.25 R50851 53.00 \$53.00 R51340 **BEARING RA** 1.00 Ν 1.00 9.25 \$9.25 Ν R51352 R51365 RETAINER 1.00 4.55 \$4.55 Ν 3.50 \$10.50 Ν **GASKET** 3.00 R520545 R52811 **O-RING** 2.00 1.45 \$2.90 Ν 1.00 \$9.99 R52912 Snap Ring 9.99 Ν 285.00 \$285.00 1.00 N R54352 \$12.90 Ν R54500 **SCREW** 6.00 2.15 1.090.00 \$1,090.00 N 1.00 R54545 \$9.75 3.25 Ν R56960 **SPRING** 3.00 1.00 210.00 \$210.00 Ν R56961 Clutch Plate

4561 Hwy 212 Glencoe, MN 55336 Phone: (320) 864-5571





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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

Phone Number:
 Invoice Number:
 82679

 Invoice Date:
 2/11/2009

 Location:
 01

 Work Order Number:
 12747

 Payment Type:
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Page:

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(320)238-2471

Make/Model:		Meter:	Serial	Number:		Eq ID:	Fleet No:	
JOHN DEERE 4630		9139	RW	31101		995W		
Gen- Retail	LEVED				0.00	54.00	0450.00	•1
R57031	LEVER				3.00	54.00	\$162.00	N
R58900	GASKET				1.00	5.00	\$5.00	N
R59690	CLUTCH PLA				2.00	155.00	\$310.00	N
R61066	CLUTCH PLA				1.00	130.00	\$130.00	N
R61386	BEARING RA				1.00	46.75	\$46.75	N
R62730					3.00	13.25	\$39.75	N
R63845	WASHER				8.00	1.10	\$8.80	N
R65550	PACKING				1.00	3.35	\$3.35	N
R65551	PACKING				1.00	4.80	\$4.80	N
R67068					1.00	2.90	\$2.90	N
R72328	O-RING				1.00	1.15	\$1.15	N
R72655	SNAP RING				2.00	0.95	\$1.90	N
R94286	GASKET				1.00	5.75	\$5.75	N
R97346	GASKET				1.00	1.45	\$1.45	N
R97347	GASKET				2.00	7.99	\$15.98	N
R97348	GASKET				1.00	0.75	\$0.75	N
R99288	GASKET				1.00	16.99	\$16.99	N
RE20725	Piston				1.00	105.00	\$105.00	N
RE234264	CLUTCH DIS				3.00	90.00	\$270.00	N
RE234306	DISK				2.00	90.00	\$180.00	N
RE520036	SEAL				1.00	36.25	\$36.25	N
RE62776	GASKET				2.00	6.50	\$13.00	N
RE62777	GASKET				2.00	5.50	\$11.00	N
T108012	ELEC. CONN				6.00	0.49	\$2.94	N
TY22467	CLAMP				2.00	0.96	\$1.92	N
07485	BROWN 3IN PREP DIS	С			4.00	2.95	\$11.80	N

Phone: (320) 864-5571





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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number:

Invoice Number: 82679 Invoice Date: 2/11/2009 Location: 01 Work Order Number: 12747 Payment Type: Finance

(320)238-2471

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Make/Model:	Meter:	Serial	l Number:		Eq ID:	Fleet No:	
JOHN DEERE 4630	9139	RW	31101		995W		
Gen- Retail 85759	BUTT CONN			2.00	0.99	\$1.98	N
AR69445	HYGARD SHOP OIL (QT)			87.00	2.93	\$254.91	N
M001-55OZ				128.00	0.15	\$19.20	N
TY26577	PREMIX ANTI-FREEZE SHOP (QT)			5.00	2.68	\$13.40	N
Miscellaneous P3750	<u>Description</u> FREIGHT			Quantity 1.00	List Price 4.00	Extended Price \$4.00	Taxed Ind N
S3773	FILTER DISPOSAL - 2.50			1.00	2.50	\$2.50	N
S3952	DYNO CHARGE 50			1.00	50.00	\$50.00	N
S3981	PROMO HAUL			1.00	0.00	(\$20.00)	N
Labor: \$2,703.07	Parts: \$4,068.78 OL&M:	\$0.00		Misc:	\$36.50	Sub-Total: \$6,808.3	5

Miscellaneous Charges:

Environmental Fee Shop Supplies

\$15.00 \$27.03

Customer PO No: Tax Exempt No: 1 Advisor: 104

Type: Multi-use Acct US Auth. No: 388426 Merchant No: 44000228

Card No: xxxxxxxxxxxxx0961

Bill Code: 704 Credit Plan: 11111 -

Finance Information

Labor: \$2,703.07 Parts: \$4,068.78 OL&M: \$0.00 \$78.53 Misc: Sales Tax: \$0.00 \$6,850.38 Grand Total:

*** DOCUMENT COPY * * *

TERMS AND CONDITIONS

Repayment Terms: Customer Disclosure - This form must be signed by the customer to process the Farm Plan transaction.

The following special terms, as described in the Farm Plan Credit Agreement, apply to the attached invoice.

No Payments and No Interest until July 1, 2009. Following the deferral period, the ANNUAL PERCENTAGE RATE (APR) applicable to your Account will apply to this purchase.

This purchase is subject to the terms of the issuer's credit agreement. I grant the issuer a purchase money security interest, except as limited in that agreement, in the goods described.

Received by: Date:	
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Phone: (320) 864-5571





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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number: Invoice Number: Invoice Date: 300136149 1/30/2008

Location:

01

Work Order Number:

300136149

Payment Type:

Account

Page:

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(320)238-2471

Make/Model: **JOHN DEERE 4630** Meter: 8253

Serial Number: RW 31101

Eq ID: 995W

Fleet No:

01-GEN-2 Retail

COMPLAINT:

CHECK THE HYD SYSTEM / REPAIR SCV CONTROL

CORRECTION:

INSTALLED A NEW LIGHT SWITCH AND TERMINALS. REPLACED FUEL FITLERS AND SEDIMENT SCREEN. CHANGED CHECK VALVE BY FUEL FILTERS. CHANGED TRANS OIL FILTER AND TOPPED OFF OIL REPLACED BOTH LEVERS ON #2 SCV. INSTALLED AN O-RING KIT IN #1 SCV BECAUSE IT WAS LEAKING EXCESSIVELY. REPLACED THE STEERING VALVE. UPDATED ALL THE LINES TO THE NEW STYLE LINES. ADJUSTED VALVES, TOPPED OFF ANTI-FREEZE. WASHED UP TRACTOR, BLEW OUT RADIATOR, CONDENSOR AND OIL COOLER.

Labor: \$0.00

Parts: \$0.00

OL&M: \$0.00

Misc: \$1,458,23

Sub-Total: \$1,458.23

PARTS Retail COMPLAINT:

CONVERSION PARTS

CORRECTION:

CONVERSION PARTS

Phone: (320) 864-5571





Misc:

Sales Tax:

Grand Total:

(\$262.57)

\$2,992.13

\$0.00

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SERVICE INVOICE Invoice To Account No: 100541 STUEDEMANN BROS Invoice Number: 300136149 14242 COUNTY RD 9 Invoice Date: 1/30/2008 **PLATO MN 55370** Location: 01 Phone Work Order Number: 300136149 Number: Account Payment Type: 2 of 2 Page: (320)238-2471 Make/Model: Meter: Serial Number: Eq ID: Fleet No: JOHN DEERE 4630 8253 RW 31101 995W **PARTS Retail** Parts: \$0.00 OL&M: \$0.00 Sub-Total: \$0.00 Labor: \$0.00 Misc: \$0.00 ATTENTION: Part(s) values for this invoice have changed. Original Invoice Parts Sale Value = \$1533.90 \$1,720.80 Labor: **Customer PO No:** Parts: \$1,533.90 OL&M: \$0.00 Tax Exempt No:

TERMS AND CONDITIONS

Advisor:

111

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ived by: Date: Date:





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Invoice To Account No: 100541

SERVICE INVOICE

01

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number:

(320)238-2471

300134034 Invoice Number: 2/14/2007 Invoice Date: Location: 300134034 Work Order Number: Payment Type:

Account

1 of 2 Page:

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	11443	RW 31101	995W	

01-GEN-2 Retail COMPLAINT:

THE HYD SYSTEM DOES NOT WORK RIGHT

CORRECTION:

REPAIR OIL LEAK FROM THE LOAD CONTROL SHAFT OIL SEALS. TRIED TO DISASSEMBLED HITCH ASSEMBLY TO REPAIR LOAD CONTROL SHAFT SEALS. PINS HOLDING DRAWBAR SUPPORT ARE SEIZED AND WOULD NOT ALLOW REMOVAL OF 3 POINT ARMS MAKING REPAIR MORE DIFFICULT. INSTALLED NEW LOAD CONTROL SHAFT AND SEALS. REMOVED SUMP SCREEN TO CLEAN AND FOUND ECESS DEBRIS ON THE SUCTION SCREEN, LOOKED LIKE BRAKE MATERIAL. MEASURED AXLE END PLAY AND REMOVED FINAL DRIVES. FOUND BRAKES WERE VERY BAD. INSTALLED NEW BRAKE PADS AND PLATES AS NEEDED REBUILT BOTH FINAL DRIVES USING NEW BEARINGS, RACES AND SEALS. ADJUSTED AXLE PRELOAD USING LEAD BALL METHOD, REASSEMBLED. INSTALLED NEW TRANS FILTER AND OIL. TESTED HYD SYSTEM OPERATION. HAD GOOD GPM BUT, TRANS PRESSURE LIGHT WAS ON. TESTED AND FOUND SYSTEM PRESSURE A LITTLE LOW. ADDED SHIMS TO INCREASE TO SPEC, LIGHT WAS STILL ON. INSTALLED NEW SENSOR AND REPAIRED WIRE CONNECTOR ON TRACTOR HARNESS. WASH TRACTOR AND DELIVER BACK TO CUSTOMER.

OL&M: \$0.00 Misc: \$2,137.32 Sub-Total: \$2,137.32 Labor: \$0.00 Parts: \$0.00

PARTS Retail COMPLAINT: **CONVERSION PARTS**

CORRECTION: **CONVERSION PARTS**

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Invoice To Account No: 10054	Invoice	To Account No:	100541
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SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number:

(320)238-2471

Invoice Number: 300134034 Invoice Date: 2/14/2007 Location: Work Order Number: 300134034

Payment Type:

2 of 2 Page:

Make/Model: Meter: Serial Number: Eq ID: Fleet No: JOHN DEERE 4630 11443 RW 31101 995W

PARTS Retail

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$0.00 Sub-Total: \$0.00

ATTENTION: Part(s) values for this invoice have changed. Original Invoice Parts Sale Value = \$2228.42

Customer PO No: Tax Exempt No:

Advisor:

110

Labor: Parts: OL&M:

\$2.591.28 \$2,228.42 \$0.00

01

Account

Misc: Sales Tax: (\$453.96)\$0.00

\$4,365.74

Grand Total:

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Received by:	Date:

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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

Phone Number:

(320)228 247

Invoice Number:
Invoice Date:
Location:
Work Order Number:

Payment Type:

300131352 Account

300131352

10/23/2005

01

1 of 2

(320)238-2471

Page:

·		<u> </u>	Fleet No:
JOHN DEERE 4630 0 RW	V 31101	995W	

01-GEN-2 Retail COMPLAINT:

REPLACE THE FAILED PTO SHAFT

CORRECTION:

INSTALLED NEW REAR PTO, NEW BEARINGS AND SEAL. REINSTALLED BACK WINDOW. CLEANED GLASS INSIDE CAB. REPAIRED OIL LEAK ON SIDE OF ENGINE WHERE FUEL PUMP GOES. CLEANED SEDIMENT BOWL.

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$376.01 Sub-Total: \$376.01

PARTS Retail COMPLAINT: CONVERSION PARTS

CORRECTION: CONVERSION PARTS

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Glencoe, MN 55336 Phone: (320) 864-5571





\$1,260.93

Grand Total:

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Invoice To Account No: 100541				;	SERVICE INVOICE		
STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370 Phone Number:				Invoice Numbe Invoice Date Location Work Order Numbe Payment Type	r: e: n: r:	300131352 10/23/2005 01 300131352 Account	
(320)238-2471				Page) :	2 of 2	
Make/Model:		Meter:	Serial Number:	Eq ID:	Fleet	 No:	
JOHN DEERE 4630	·	0	RW 31101	995W			
Labor: \$0.00	Parts: \$0.00	OL&M:	\$0.00	Misc: \$0.00	Sub-Total: \$0.	00	
		ATTENTION:	Part(s) values for this	в Invoice have changed. Origin	al Invoice Parts Sale	Value = \$884.92	
-		···			Labor:	\$370.51	
Customer PO No:					Parts:	\$884.92	
Tax Exempt No:					OL&M:	\$0.00	
Advisor:					Misc:	\$5.50	
					Sales Tax:	\$0.00	

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eceived by:

. Midwest Machinery Co. 4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571





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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number:

(320)238-2471

Invoice Number: 300130475 Invoice Date: 6/22/2005 Location: 01 Work Order Number: 300130475 Payment Type: Account

Page:

1 of 2

Make/Model: Meter: Serial Number: Eq ID: Fleet No: **JOHN DEERE 4630** 6920 RW 31101 995W

01-GEN-9 Retail COMPLAINT:

CHECK SCV OPERATION

CORRECTION: **#1 LEAKS INTERNAL** SCV #1 LEAKS DOWN INTERNALLY. OVERHAULED SCV #1 AND BREAKAWAY COUPLER. ADDED 10 QUARTS OF 303.

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$265.46 Sub-Total: \$265.46

PARTS Retail COMPLAINT:

CONVERSION PARTS

CORRECTION: **CONVERSION PARTS**

Invoice To Account No: 100541





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Invoice To Account No: 100541 STUEDEMANN BROS			SERVIC	VICE INVOICE	
		Invoice Num		300130475	
14242 COUNTY RD 9 PLATO MN 55370 Phone					
			tion:	6/22/2005 01	
		Work Order Num	ber:	300130475	
		Payment T	ype:	Account	
		Pa	ige:	2 of 2	
Meter:	Serial Number:	Eq ID:	FI	leet No:	
6920	RW 31101	995W	-	-	
OL&M:	\$0.00	Misc: \$0.00	Sub-Total:	\$0.00	
ATTENTION: I	Part(s) values for this	s invoice have changed. Orig	jinal Invoice Parts	Sale Value = \$214.50	
ATTENTION: I	Part(s) values for this	s invoice have changed. Ori	ginal Invoice Parts : Labor:	7	
ATTENTION: I	Part(s) values for this	s invoice have changed. Ori		\$259.96	
ATTENTION: I	Part(s) values for thi	s invoice have changed. Ori	Labor:	\$259.96 \$214.50	
ATTENTION: I	Part(s) values for thi	s invoice have changed. Ori	Labor: Parts:	\$259.96 \$214.50 \$0.00	
ATTENTION: I	Part(s) values for this	s invoice have changed. Orig	Labor: Parts: OL&M:	\$259.96 \$214.50 \$0.00 \$5.50 \$0.00	
	6920	6920 RW 31101	Invoice D Locat Work Order Num Payment Ty Pa Meter: Serial Number: Eq ID: 6920 RW 31101 995W	Invoice Number: Invoice Date: Location: Work Order Number: Payment Type: Page: Meter: Serial Number: Eq ID: FI 6920 RW 31101 995W	

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Received by: Date:	
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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number: Invoice Number: Invoice Date: Location:

4/20/2005 01 300129990

300129990

Work Order Number: Payment Type: Account

Page:

1 of 2

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	0	RW 31101	995W	

01-GEN-9 Retail

COMPLAINT:

REPAIR OIL LEAK FROM THE REAR PTO SHAFT

(320)238-2471

CORRECTION:

DRAIN THE HYD/TRANS OIL, R&R THE REAR PTO SHAFT SEAL. REPLACE WITH NEW PART. REFILL WITH DRAINED OIL, (OIL AND FILTER WERE NEW IN FALL OF 2004). ADD AS NEEDED TO GET TO CORRECT LEVEL. INSTALL AND ADJUST A NEW ENGINE STOP CABLE SUPPLIED BY CUSTOMER.

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$196.45 Sub-Total: \$196.45

PARTS Retail COMPLAINT: **CONVERSION PARTS**

CORRECTION: **CONVERSION PARTS**

Midwest Machinery Co. 4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571





\$247.24

Grand Total:

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Invoice To Account No: 100541				SERVICE	E INVOICE		
STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370 Phone Number:						e Date: cation: umber:	300129990 4/20/2003 0 300129999 Accoun
(320)238	-2471					Page:	2 of
Make/Model:		Meter:	Serial	Number:	Eq ID:	Fl	eet No:
JOHN DEERE 4630		0	RW	31101	995W		
PARTS Retail Labor: \$0.00	Parts: \$0.00	OL&M:	\$0.00	values for th	\$0.00	Sub-Totai:	-
					 	Labor:	\$190.9
Customer PO No:						Parts:	\$50.7
Tax Exempt No:						OL&M:	\$0.0
Advisor:						Misc:	\$5.50
						Sales Tax:	\$0.0

TERMS AND CONDITIONS

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Descined by:	Date:
Received by	

Invoice To Account No: 100541





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SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

Invoice Number: 300129436 Invoice Date: 12/17/2004 Location: 01 Work Order Number: 300129436 Account

Payment Type:

(320)238-2471

Page: 1 of 1

iviake/iviodel:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	0	RW 31101	995W	

01-GEN-9 Retail

COMPLAINT:

Phone

Number:

MOVE THE REAR WHEELS OUT / REMOVE DUAL HUBS

CORRECTION:

Labor: \$0.00	Parts: \$0.00	OL&M:	\$0.00	Misc: \$92.88	Sub-Total: \$	92.88
					Labor:	\$90.88
Customer PO No:					Parts:	\$0.00
Tax Exempt No:					OL&M:	\$0.00
Advisor:					Misc:	\$2.00
					Sales Tax:	\$0.00
*** DOCUME	NT COPY ***				Grand Total:	\$92.88

TERMS AND CONDITIONS

Received by:	Date:

Midwest Machinery Co. 4561 Hwy 212

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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

PLATO MN 55370 Phone Number:

(320)238-2471

 Invoice Number:
 300129111

 Invoice Date:
 10/28/2004

 Location:
 01

 Work Order Number:
 300129111

 Payment Type:
 Account

Page: 1 of 2

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	0	RW 31101	995W	

01-GEN-9 Retail

COMPLAINT:

CHECK TRACTION AND PTO CLUTCH OPERATION

CORRECTION:

CHECKED CLUTCH PRESSURE. CHECKED PTO AND PTO BRAKE PRESSURE. PRESSURE WAS OK, BUT PTO LEVER WOULD NOT STAY ENGAGED AND FOOT PEDAL WOULD BIND WHEN DEPRESSING. REMOVED CLUTCH VALVE FROM TRACTOR AND DISASSEMBLED. FOUND BROKEN PTO ENGAGEMENT ARM. FOUND PTO LOCK PISTON SEIZED IN HOUSING CAUSING ARM TO BREAK. REMOVED PISTON, HAD TO HONE OUT VALVE BODY AND INSTALL NEW PISTON ARM AND SHAFT ASSEMBLY. LOOKED AT PTO GEAR INSIDE OF TRACTOR AND FOUND BAFFLE FOR PTO GEAR HAD LET LOOSE AND RUBBED ON GEAR, BAFFLE WAS BAD, HAD TO SPLIT TRACTOR. REMOVED HI LOW UNIT TO REMOVE GEAR. INSTALLED NEW BAFFLE AND WELDED HALVES TOGETHER. CLEANED DEBRIS FROM TRANS CASE. INSTALLED NEW SUCTION SCREEN AND FILTER. REASSEMBLED TRACTOR AND TESTED PTO OPERATION ON DYNO, TRACTOR HAD 160 HP AT RATED SPEED. SET TRANS CLUTCH PRESSURE. INSTALLED NEW BATTERY CROSS OVER CABLE.

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$1,975.16 Sub-Total: \$1,975.16

PARTS Retail
COMPLAINT:
CONVERSION PARTS

CORRECTION: CONVERSION PARTS





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Invoice To Account No: 10	00541	SERVICE I					INVOICE
STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370 Phone Number:					Invoice Nun Invoice Loc Work Order Nun Payment	nber: Date: ation: nber:	30012911 10/28/200 0 30012911 Accour
(320)238	-2471				F	Page:	2 of
Make/Model:		Meter:	Serial	Number:	Eq ID:	Flee	No:
JOHN DEERE 4630		0	RW	31101	995W		
Labor: \$0.00	Parts: \$0.00	OL&M:		. <u> </u>	Misc: \$0.00	Sub-Total: \$	
Customer PO No:	····			•		Labor:	\$1,918.75 \$407.5
Tax Exempt No:						Parts: OL&M:	\$497.5 \$0.0
Advisor:						Misc:	\$56.4
						Sales Tax:	\$0.0
*** DOCUME	NT COPY ***					Grand Total:	\$2,472.7

TERMS AND CONDITIONS





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Invoice To Account No: 100541

STUEDEMANN BROS 14242 COUNTY RD 9

PLATO MN 55370

Phone Number:

(320)238-2471

SERVICE INVOICE

Invoice Number:

Invoice Date:

300129111 10/28/2004

Location:

01

Work Order Number: Payment Type: 300129111

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Account

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 Make/Model:
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 JOHN DEERE 4630
 0
 RW 31101
 995W

01-GEN-9 Retail

COMPLAINT:

CHECK TRACTION AND PTO CLUTCH OPERATION

CORRECTION:

CHECKED CLUTCH PRESSURE. CHECKED PTO AND PTO BRAKE PRESSURE. PRESSURE WAS OK, BUT PTO LEVER WOULD NOT STAY ENGAGED AND FOOT PEDAL WOULD BIND WHEN DEPRESSING. REMOVED CLUTCH VALVE FROM TRACTOR AND DISASSEMBLED. FOUND BROKEN PTO ENGAGEMENT ARM. FOUND PTO LOCK PISTON SEIZED IN HOUSING CAUSING ARM TO BREAK. REMOVED PISTON, HAD TO HONE OUT VALVE BODY AND INSTALL NEW PISTON ARM AND SHAFT ASSEMBLY. LOOKED AT PTO GEAR INSIDE OF TRACTOR AND FOUND BAFFLE FOR PTO GEAR HAD LET LOOSE AND RUBBED ON GEAR, BAFFLE WAS BAD, HAD TO SPLIT TRACTOR. REMOVED HI LOW UNIT TO REMOVE GEAR. INSTALLED NEW BAFFLE AND WELDED HALVES TOGETHER. CLEANED DEBRIS FROM TRANS CASE. INSTALLED NEW SUCTION SCREEN AND FILTER. REASSEMBLED TRACTOR AND TESTED PTO OPERATION ON DYNO, TRACTOR HAD 160 HP AT RATED SPEED. SET TRANS CLUTCH PRESSURE. INSTALLED NEW BATTERY CROSS OVER CABLE.

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$1,975.16 Sub-Total: \$1,975.16

PARTS Retail COMPLAINT: CONVERSION PARTS

CORRECTION: CONVERSION PARTS





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Invoice To Account No: 1	00541				S	ERVIC	E INVOICE
STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370 Phone		-			Invoice Number: Invoice Date: Location:		300129111 10/28/2004 01
Number:				'	Vork Order Number: Payment Type:		300129111 Account
(320)238	-2471				Page:		2 of 2
Make/Model:		Meter:	Serial Nu	mber:	Eq ID:	FI	eet No:
JOHN DEERE 4630		0	RW 3	1101	995W		
Labor: \$0.00	Parts: \$0.00				\$0.00 ave changed. Original	Sub-Total:	·
					· · · · · · · · · · · · · · · · · · ·	Labor:	\$1,918.72
Customer PO No:						Parts:	\$497.57
Tax Exempt No:						OL&M:	\$0.00
Advisor:						Misc:	\$56.44
					-	Sales Tax:	\$0.00
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Serial Number:

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Invoice To Account No: 100541

STUEDEMANN BROS 14242 COUNTY RD 9

PLATO MN 55370

Phone

Number:

(320)238-2471

SERVICE INVOICE

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Location:

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Work Order Number: Payment Type:

995W

300127315 3/3/2004 01

> 300127315 Account

> > 1 of 2

Eq ID: Fleet No:

01-GEN-9 Retail

JOHN DEERE 4630

COMPLAINT:

Make/Model:

REPAIR OIL LEAK / INSTALL HOSES ON TMR

CORRECTION:

SWITCHED HOSE FITTINGS AND FABRICATE NEW HOSES FOR THE TMR UNLOAD AUGER AND DOOR CONTROL. FUNCTIONS TO BE RUN INDEPENDENTLY USING SEPERATE SCV'S. REPLACED THE MAIN HYD PUMP SEAL DRAIN LINE BETWEEN THE PUMP AND THE TRANSMISSION CASE. (REPLACE WITH UPDATED LINE AND FITTINGS). REPAIR OIL LEAK FROM THE FRONT RH CORNER OF CAB. REMOVE THE CAB FLOOR TO ACCESS THE BRAKE ATTENUATOR. REPLACED FAILED LINES AND FITTINGS. WASH OFF THE SIDE OF TRACTOR, OPERATE THE HYD SYSTEM AND RECHECK FOR LEAKS, ALL APPEARS OK NOW. CHECK HYD OIL LEVEL, ADD AS NEEDED.

Labor: \$0.00 Parts: \$0.00 OL&M: \$0.00 Misc: \$371.82 Sub-Total: \$371.82

PARTS Retail COMPLAINT: CONVERSION PARTS

CORRECTION: CONVERSION PARTS

4561 Hwy 212 Glencoe, MN 55336 Phone: (320) 864-5571





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Invoice To Account No: 1	00541			_		SERVICE	INVOICE
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(320)238	-2471				Page	:	2 of
Make/Model:		Meter:	Serial	Number:	Eq ID:	Fk	eet No:
JOHN DEERE 4630	***	0	RW	31101	995W	.,	· _
Labor: \$0.00	Parts: \$0.00	OL&M:		alues for this	Misc: \$0.00	Sub-Total:	
					· · · · · · · · · · · · · · · · · · ·	Labor:	\$363.32
Customer PO No:						Parts:	\$155.10
Tax Exempt No:						OL&M:	\$0.00
Advisor:						Misc:	\$8.50
						Sales Tax:	\$0.00
* * * DOCUME	NT COPY * * *				G	Frand Total:	\$526.92

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Invoice To Account No: 100541

SERVICE INVOICE

STUEDEMANN BROS 14242 COUNTY RD 9 **PLATO MN 55370**

Phone Number:

(320)238-2471

Invoice Number: Invoice Date:

Location: Work Order Number: Payment Type:

01 300125652 Account

6/30/2003

300125652

Page:

1 of 2

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	630	RW 31101	995W	

01-GEN-9 Retail

COMPLAINT:

CHECK FOR FAILED HEAD GASKET

CORRECTION:

RAN TRACTOR ON DYNO AND TESTED FOR BLOWN HEAD GASKET. FOUND COMPRESSION IN COOLING SYSTEM AND ANTIFREEZE IN ENGINE OIL. REMOVED OIL PAN AND PRESSURIZED COOLING SYSTEM. FOUND ANTIFREEZE COMING IN BETWEEN PISTON AND LINER OF #3 CYLNIDER REMOVED NOZZLES TO CHECK TOP OF PISTON FOR ANTIFREEZE. REMOVED HEAD AND FOUND SEVERAL CRACKS AND PITTING, LINERS WERE BLUE AND IN POOR SHAPE. DECISION WAS MADE TO OVERHAUL ENGINE, SPLIT TRACTOR AND REMOVE ENGINE FROM FRAME DISASSEMBLED AND INSPECTED. HAD CRANK CUT .010" ON MAIN ROD AND BEARINGS. THE CAMSHAFT OIL PUMP GEAR WAS IN POOR CONDITION. INSTALLED A NEW CAMSHAFT, LIFTERS AND OIL PUMP DRIVE GEAR. CLEANED BLOCK IN HOT TANK. INSTALLED NEW ROD BUSHING AND HAD THE ENDS RESIZED. INSTALLED NEW PISTON AND LINER KITS WITH NEW PISTON PINS AND BEARINGS. TOOK APART OIL PUMP AND INSPECTED. REBUILT WATER PUMP AND INSTALLED REMAN CYLINDER HEAD. INSPECTED TURBO, TOOK TRACTION CLUTCH APART AND INSPECTED. REASSEMBELED AND ADJUSTED. INSTALLED A NEW FAN PULLEY

Labor: \$0.00

Parts: \$0.00

OL&M: \$0.00

Misc: \$4,458.31

Sub-Total: \$4,458.31

02-GEN-9 Retail

COMPLAINT:

FUEL INJECTION PUMP PARTS FOR GREG'S TRUCK

CORRECTION:

\$28.42

Labor: \$0.00

Parts: \$0.00

OL&M: \$0.00

Misc: \$28.42

Sub-Total: \$28.42

PARTS Retail COMPLAINT:

* Midwest Machinery Co. 4561 Hwy 212

Glencoe, MN 55336 Phone: (320) 864-5571





Misc:

Sales Tax:

Grand Total:

(\$267.43)

\$0.00 \$12,960.29

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Invoice To Account No: 10	00541						SERVIC	E INVOICE	
STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370 Phone						Invoice Number: Invoice Date: Location:		300125652 6/30/2003	
Number:					\	Work Order Number:		300125652	
						Payment	Туре:	Account	
(320)238-	2471				Page:		Page:	2 of 2	
Make/Model:		Meter:	Serial	Number:		Eq ID:	F	eet No:	
JOHN DEERE 4630		630	RW	31101		995W			
CONVERSION PARTS CORRECTION: CONVERSION PARTS									
Labor: \$0.00	Parts: \$0.00	OL&M:	\$0.00		Misc:	\$0.00	Sub-Total:	\$0.00	
		ATTENTION: P	art(s) vai	lues for this i	invoice ha	ve changed. Or	ginal Invoice Parts S	ale Value = \$8473.56	
					•		Labor:	\$4,754.16	
Customer PO No:							Parts:	\$8,473.56	
Tax Exempt No:							OL&M:	\$0.00	

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Advisor:

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Invoice To Account No: 100541	SERVICE INVOICE			
STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370 Phone Number:			Invoice Number: Invoice Date: Location: Work Order Number: Payment Type:	300019556 6/20/2000 01 300019556 Account
(320)238-2471				1 of 1
Make/Model:	Meter:	Serial Number:	J	Fleet No.

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01-GEN-2 Retail COMPLAINT:

A/C SYSTEM QUIT WORKING

CORRECTION:

JOHN DEERE 4630

SYSTEM RECENTLY CONVERTED TO R-134 REFRIGERANT INSTALLED A/C TEST EQUIPMENT AND FOUND SYSTEM TO BE WORKING FINE. FOUND PROBLEM TO BE BAD LH BLOWER MOTOR. PART MAY NEED TO BE REPLACED. CHECKED COMPRESSOR OPERATION AND COULD NOT FIND ANY PROBLEM WITH NEW PARTS.

N/C FOR SERVICE CALL. LABOR ADJUSTED.

Labor: \$0.00	Parts: \$0.00	OL&M: \$0.00	Misc: \$56.00	Sub-Total: \$	56.00
				Labor:	\$56.00
Customer PO No:				Parts:	\$0.00
Tax Exempt No:				OL&M:	\$0.00
Advisor:				Misc:	\$0.00
				Sales Tax:	\$0.00
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Invoice To Account No: 100541

STUEDEMANN BROS 14242 COUNTY RD 9 PLATO MN 55370

Phone Number:

(320)238-2471

SERVICE INVOICE

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Invoice Date:

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Work Order Number: Payment Type: 300019405 5/24/2000

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Account

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Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 4630	0	RW 31101	995W	

01-GEN-2 Retail

COMPLAINT:

REPAIR A/C SYSTEM AND REAR WORK LIGHTS

CORRECTION:

PERFORMED COMPLETE A/C SYSTEM CONVERSION FROM R-12 TO R-134A REFRIGERANT. REPLACED COMPRESSOR, RECIEVER DRIER, EXPANSION VALVE, CAB CORNER LINES, LOWER CAB LINES, AND REMAINING HOSES AS NEEDED. FLUSHED CONDENSOR AND EVAPORATOR WITH GENESOLV SOLUTION. EVACUATE SYSTEM, CHECK FOR LEAKS, AND RECHARGE WITH R-134A REFRIGERANT. OPERATE SYSTEM AND RECHECK FOR LEAKS, ALL SEEMS OK. CHECKED LIGHT SYSTEM AND FOUND PROBLEM TO BE POOR HARNESS CONNECTION ON LIGHT SWITCH, REPAIRED CONNECTOR AS NEEDED. WASHED OFF TRACTOR AND FOUND FUEL FILTERS TO BE LEAKING, REPLACED FILTERS AND TIGHTENED HOSE CLAMP ON FUEL SUPPLY LINE.

Labor: \$0.00	Parts: \$0.00	OL&M: \$0.00	Misc: \$927.04	Sub-Total: \$927.04

PARTS Retail COMPLAINT: CONVERSION PARTS CONVERSION PARTS

CORRECTION: CONVERSION PARTS CONVERSION PARTS

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Invoice To Account No: 100541					SERVICE INVOIC		
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Labor: \$0.00	Parts: \$0.00	OL&M:	• • • • • • • • • • • • • • • • • • • •	Misc: \$0.00		\$0.00	
		ATTENTION:	Part(s) values for	this invoice have changed. Or	ginai invoice Parts s	\$1,027.60	
Customer PO No:	····				Parts:	\$920.4	
Tax Exempt No:					OL&M:	\$0.00	
Advisor:					Misc:	(\$100.56	
					Sales Tax:	\$0.00	
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